

# FULL WIDTH TOW FLAP SPECIAL BRACKET INSTRUCTIONS



## 2019-ON CHEVY/GMC 1500 2020-ON CHEVY/GMC 2500/3500

Read and follow these special instructions along with the standard instructions carefully before installing or using this tow flap.

**NOTICE TO INSTALLER:** Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read special instructions. Save these special instructions for future reference.

# PREPARATION

## TOOLS NEEDED

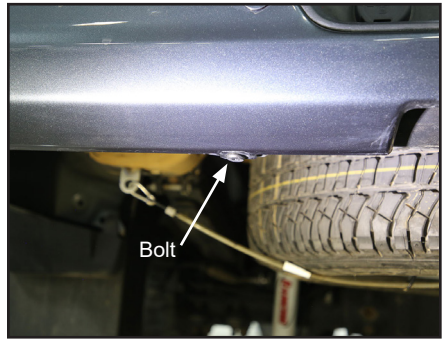
- Ratchet with T-40 Torx bit and 9/16" socket
- 9/16" Wrench
- Protective eyewear

**⚠ CAUTION:** Over tightening hardware may damage components or truck.

**NOTE:** Hardware appearance and components may vary.

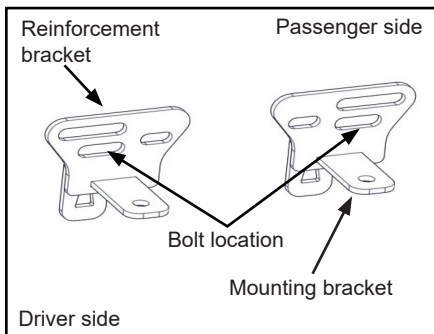
## 1: INSTALLING MOUNTING BRACKETS

A. At rear bumper, remove indicated bolt with ratchet and Torx bit, save for Step 1C.

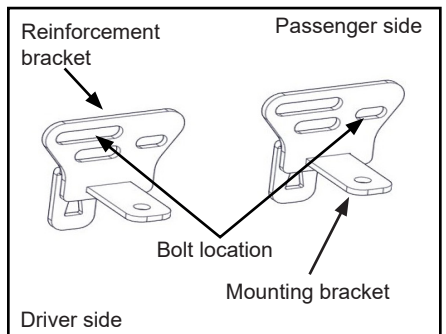


To install mounting brackets, perform one of the following:

B. Insert mounting bracket through slot in reinforcement bracket as shown.



Without Super Cruise



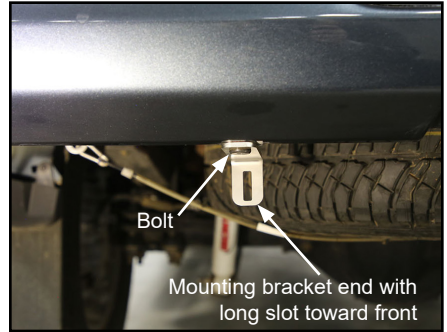
With Super Cruise

# 1: INSTALLING MOUNTING BRACKETS (Continued)

C. Insert bolt (from Step 1A) through round hole in mounting bracket.

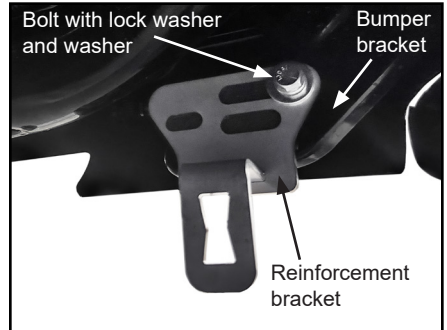
D. Position mounting bracket end with long slot toward front of box and reinsert bolt into bolt hole.

E. Tighten bolt with ratchet and Torx bit until snug, but not completely tight.



F. Insert bolt with lock washer and washer through reinforcement bracket and existing hole in bumper bracket. Secure with serrated flange nut on backside.

**NOTE:** Both bolts will be fully tightened during tow flap installation.



G. Repeat Steps 1A-F to install mounting bracket on opposite side.

**H. For remaining tow flap installation, refer to standard instructions.**

